KARNATAKA STATE COUNCIL FOR SCIENCE AND TECHNOLOGY

Indian Institute of Science Campus, Bengaluru - 560012

LIST OF B.E. PROJECTS SANCTIONED UNDER 40th SERIES OF STUDENT PROJECT PROGRAMME: 2016 - 2017

102) SAPTHAGIRI COLLEGE OF ENGINEERING, BENGALURU

SI No.	Project proposal Ref. No.	TITLE OF THE PROJECT	BRANCH	NAME OF THE GUIDE/S	STUDENT1 & TEAM LEADER	SANCTIONED AMOUNT (Rs.)
399)	40S BE 0183	ISOLATION AND IDENTIFICATION OF MICROLABS FOR ABSORPTION AND CONVERSION OF AMMONIA, NITRATES AND NITROGEN USING AQUAPONICS SYSTEM	BIOTECHNOLOGY ENGINEERING	MRS. BLESSY BABY MATHEW, MRS. SARANYA D, MR. ANANDA H V, DR. ANANDA S	MR. MOHAN KUMAR N	6,500.00
400)	40S_BE_2312	FOREST MONITORING SYSTEM BASED ON GPRS AND POWERED BY IOT	ELECTRONICS AND COMMUNICATION ENGINEERING	PROF. SUMA V SHETTY	MS. MANASA J.	7,500.00

Sapthagiri College of Engineering
Sapthagiri College of Engineering
14/5, Chikkesandra, Hesaraghatta Main Road
Bengaluru - 580 057

Sapthaghi College of Engineering Chikkasandra, Hesaraghatta Road, Bangalore-560 057



3

Title of the Project

ABSORPTION AND CONVERSION OF AMMONIA AND NITRITES BY USING NITROBACTER AND NITROSOMONAS IN AQUAPONICS SYSTEM FOR THE DEVOLOPMET OF PATHOS

Reference number- 40_BE_0183

Name of the College & Department

Department of Biotechnology, Sapthagiri College of Engineering, Bangalore-57.

Name of the student

Mr. Mohan Kumar N, Mr. Arun D K,

Mail-ID: - 1996sarun@gmail.com

Phone Num :- 9916866954

Name of the Guide

Mr. Ananda. II.V, Assistant Professor, Department of Biotechnology,

Sapthagiri College of Engineering, Bangalore-57.

Mail ID: anandahv@sapthagiri.edu.in

Phone No: 09964262548

Acknowledgement:

1. Dr.Ananda S, Professor and HOD

2. Mrs.Blessy Baby Mathew, Assistant Professor

3. Mrs.Sharanya D, Assistant Professor

Keywords

Aquaponics, Aquaculture, Nitrite, Nitrate, Ammonia, nitrobacter, nitrosomonas, pathosing Sapthagiri College of E

1. INTRODUCTION:

Chikkasandra, Hesaraghatta Road, Bangalore-560 057 · Aquaponics is a food production system that combines intensive aquaculture (raising aquatic animals in tanks) with hydroponics (cultivating plants in a nutrient solution).

In Aquaponic system, Fish feed passes through fish and provides nutrients for plant growth.

 Aquaponic systems are recirculation aquaculture systems that incorporate the production of plants without soil.

 Plants grow rapidly with dissolved nutrients that are excreted directly by fish or generated from the microbial breakdown of fish wastes.

3.10 Instruments Used:

l No.	Instruments		
1.	Hot air Oven	Nan Cara Wasana	Time and the second
2.	Incubator	6	Fish tank
3.	Amonia test strips	7	Motor
4.	Autoclave	8	Titration set up
5.	Shaker	9	Thermometer
		10	Buffers
	Table No.1: Instr	11	pH meter

Table No.1: Instruments utilized

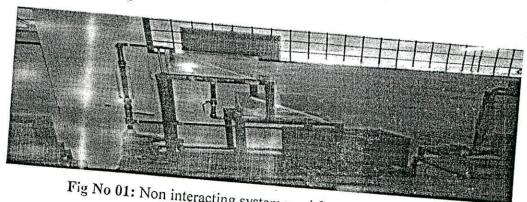
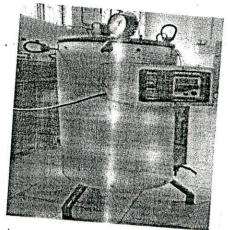
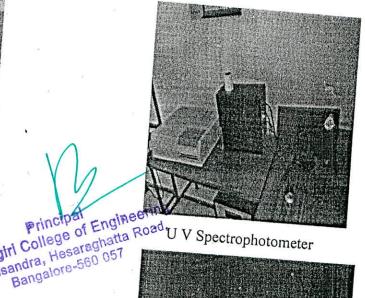
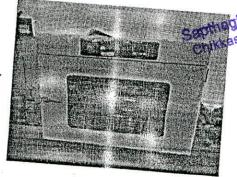


Fig No 01: Non interacting system used for the Aquaponics set up

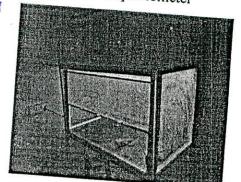


Autoclave





Incubator







Karnataka State Council for Science and Technology

Indian Institute of Science Campus, Bengaluru - 560 012

Telephone: 080-2334 1652, 2334 8848, 2334,8849 ♦ Telefax: 080-2334 8840

Email: office@kscst.iisc.ernet.in, office@kscst.org.in ♦ Website: www.kscst.iisc.ernet.in, www.kscst.org.in

Dr. S. G. Sreekanteswara Swamy Executive Secretary

27th March 2017

Ref: 7.1.03/SPP/1112

The Principal Sapthagiri College of Engineering, 14/5, Chickasandra, Hesaraghatta Main Road, Bengaluru – 560 057

Dear Sir,

Sub: Sanction of Student Project - 40th Series: Year 2016-2017

Your Project Proposal Reference No.: 405_BE_2312

Ref: Your Project Proposal entitled "

FOREST MONITORING SYSTEM BASED ON GPRS AND

POWERED BY IOT

I am happy to inform that your project proposal referred above, has been approved by the Secretary, KSCST for "Student Project Programme - 40th Series" and has been sanctioned with a budgetary break-up as detailed below:

Student / s	Ms. Manasa J.	Budget	Amount (Rs)
Student / 5	and others	Materials/Consumables	6,000.00
Guide/s	Prof. Suma V Shetty	Labor	1,000.00
Cu .u.c, c		Travel	-
Department	Electronics And Communication	Miscellaneous	-
э оран синсин	Engineering	Report	500.00
		TOTAL	7,500.00
	Rupees Seven Thousand Five I	Hundred	K. P. S.

The following are the guidelines to carryout the project work :

- a) The project should be performed based on the objectives of the proposal sent by you.
- b) The project should be completed in all respects and one copy of the hardbound report along with softcopy of the full report in a CD (.pdf format) should be submitted to KSCST.
- c) Any change in the project title and objectives, etc., or students is liable to rejection of the project and the amount sanctioned needs to be returned to KSCST.
- d) Please quote your <u>project sanction reference number printed above</u> in all your future correspondences.
- e) Important: After completing the project, 2 to 3 page write-up (synopsis) needs to be sent by e-mail [spp@kscst.iisc.ernet.in] and should include following:
 - 1) Title of the project
 - Name of the College & Department
 - 3) Name of the students & Guide(s)
 - 4) Keywords

Principal
Sapthagiri College of Engineering
1475, Chikkasandra, Hesaraghatta main Road
Bengaluru - 560 057

Saphegin College of Engineering Road,

14

405_BE_2312

5) Introduction / background

(with specific reference to the project, work done earlier, etc) - about 20 lines

- 6) Objectives (about 10 lines)
- 7) Methodology (about 20 lines)

(materials, methods, details of work carried out, including drawings, diagrams etc)

8) Results and Conclusions

(about 20 lines with specific reference to work carried out)

9) Scope for future work (about 20 lines).

(Note: The write-up (Synopsis) should be sent with the approval of project guide. The softcopy of the write-up, in MS Word format, should be sent by e-mail (spp@kscst.iisc.ernet.in). In your e-mail, please also include project proposal reference number and title of the project.)

e) Projects selected for Seminar / Exhibition will be awarded.

The sanctioned amount will be sent separately by our Accounts Department.

The sponsored projects evaluation will be held in the Nodal Centre and the details of the nodal centre will be intimated shortly.

Please visit our website for further announcements / information and for any clarifications please email to spp@kscst.iisc.ernet.in

Thanking you and with best regards,

Yours sincere

(SGS Swamy)

Copy to:

- The Head of the Department of Electronics And Communication Engineering Sapthagiri College Of Engineering, 14/5, Chickasandra, Hesaraghatta Main Road, Bengaluru – 560 057
- Prof. Suma V Shetty
 Department of Electronics And Communication Engineering Sapthagiri College Of Engineering, 14/5, Chickasandra, Hesaraghatta Main Road, Bengaluru 560 057
- 3) The Finance Officer, KSCST, Bangalore

Principal

Sapthagiri College of Engineering 14/6, Chikkasandra, Hesaraghatta Main Kyad Bengaluru - 580 057 Servine Girl College of Engineering Principal Engineering Chikkese Bangalore 560 057

A PROJECT REPORT

On

A Forest Monitoring System Powered By IOT

Submitted to

Visvesvaraya Technological University

Belagavi, Karnataka - 590018



In Partial fulfillment for the award of degree in

Bachelor of Engineering

During VIII Semester of

Electronics and Communication Engineering

For the academic year 2016-17

Submitted by

Manasa J

1SG13EC050

Harshitha R

1SG13EC034

Jayanthi Sri Haripriya

1SG13EC035

Aman Makrani

1SG13EC013

Under the guidance of

Prof. Suma V. Shetty

Assistant Professor, Dept.ECE



Sapthagiri College of Engineering Chikkasandra, Hesaraghatta Road, Bangalore-560 057

2016-17

DEPARTMENT OF ELECTRONICS AND COMMUNICATION ENGINEERING

SAPTHAGIRI COLLEGE OF ENGINEERING 14/5, Chikkasandra, Hesaraghatta Main Road, Bengaluru- 560057



SAPTHAGIRI COLLEGE OF ENGINEERING

14/5, Chikkasandra, Hesaraghatta Main Road, Bengaluru- 560057

Department of Electronics and Communication Engineering

CERTIFICATE

Certified that the Project work entitled "A FOREST MONITORING SYSTEM POWERED BY IOT", carried out by Ms. Manasa.J (1SG13EC050), Ms. Jayanthi Sri Haripriya (1SG13EC035), Ms. Harshitha.R (1SG13EC034), Mr. Aman Makrani (ISG13EC013), bonafide students of 8th Semester Electronics and Communication Engineering in partial fulfillment for the award of Bachelor of Engineering in Sapthagiri College of Engineering of the Visvesvaraya Technological University, Belagavi during the year 2016-17. It is certified that all corrections/suggestions indicated for Internal Assessment have been incorporated in the report deposited in the departmental library. The Project report has been approved as it satisfies the academic requirements in respect of Project work prescribed for the said degree.

Sung V Shitty

Signature of the Guide

Signature of the HOD Mrs. Sandhya Rani M.H.

Signature of the Principal

Mrs. Suma V.Shetty

Dr. Aswatha Kumar M

Assistant Professor Dept. of ECE,

Hendssprinte Brotessor, and HOD Electro Dept. of ECE,

Principal SCE, Bengaluni 1001

SCE, Bengaluru

Sapina SCE, Bengaluru Bangalon 550 05%

Sing

Sapthagiri C. . . in Laginearing

Banyalure- 560 057 External Viva

Name of the examiners

Signature with date

ABSTRACT

part of the important and indispensable resources for human survival and indispensable resources for human survival and to indispensable resources for human survival and indispensable resource

This project presents the prototype of a system for detection of any uncontrolled in the project activities, smoke or fires in forests using sensors. The data from the processed in the microcontroller and is transmitted to the receiver unit through the project activities alert the receiver unit and the pictures taken through the project presents the project presents the prototype of a system for detection of any uncontrolled activities.

This Forest Monitoring system prototype is designed and developed in an effort to the security level for valuable trees which have high demand in market like teak, becaused, etc. This prototype is tested and demonstrated successfully for its total trees.

Sapineghi College of Engineering Chikkeeandra, Hesareghatta Road, Bangalore-560 057

CHAPTER 6

IMPLEMENTATION AND RESULTS

The prototype of the system can be implemented in places where precious trees are planted, to prevent forest fires and other illegal activities.

6.1 Snapshots of IOT Working

Step1: IOT APP on the transmitter side.



Fig 6.1: IOT APP on the transmitter side.

Step2: Option indicating to enter EMAIL ID on the transmitter side.

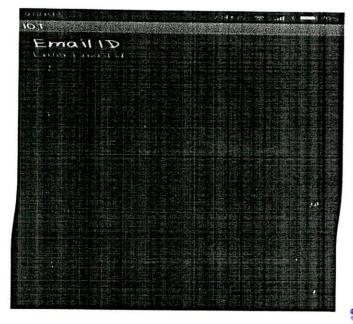


Fig 6.2: Option indicating to enter EMAIL ID on the transmitter side.

Saptheght College of Enghacefing
Chikkesandra, Hesareghatta Roza
e. Bangalore-560 057

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Indian Institute of Science Campus, Bengaluru - 560 012

Telephone: 080-2334 1652, 2334 8848, 2334 8849 ♦ Telefax 080-2334 8840
Email: office@kscst.iisc.ernet.in, office@kscst.org.in ♦ Website: www.kscst.iisc.ernet.in, www.kscst.org.in

Dr. S. G. Sreekanteswara Swamy Executive Secretary

Ref: 7.1.03/SPP/1112

31st March, 2017

The Principal
Sapthagiri College of Engineering,
14/5, Chickasandra,
Hesaraghatta Main Road,
Bengaluru - 560 057

Dear Sir,

Sub: Sanction of Student Project (Biofuel) - 40th Series: Year 2016-2017

Your Project Proposal Reference No. :

40S_B_BE_049
PERFORMANCE AND EMISSION ANALYSIS OF THE SINGLE

Ref : Your Project Proposal entitled " PERFORMANCE AND EMISSION ANALYSIS OF THE SINGLE CYLINDER SI ENGINE VARYING ETHANOL BLENDS WITH PETROL

I am happy to inform that your project proposal referred above, has been approved by the Secretary, KSCST for "Student Project Programme (Biofuel) 40th Series" and has been sanctioned with a budgetary break-up as detailed below:

Students	Mr. Hari S.V.	Budget	Amount (Rs)
	and others	Materials/Consumables	8,000.00
Guide/s	Mr. Raghuthama Rao P.	Labor	1,000.00
		Travel	
		Analysis	
Department	Mechanical Engineering	Miscellaneous	500.00
		Report	500.00
		TOTAL	10,000.00
	Rupees Ten Thousand	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

The following are the guidelines to carryout the project work:

- a) The project should be carried out based on the objectives of the proposal sent by you.
- b) The project should be completed in all respects and a) One copy of the hardbound report b) Softcopy of the full report (including coverpages, abstract & preliminary pages in a CD (.doc and .pdf format)
- c) The project report shall mention the name of "Karnataka State Bioenergy Development Board and Karnataka State Council for Science and Technology" as sponsored organisations in the title page. Project Title or the Objectives can be altered only with prior permission of KSCST. Any change in the project are strictly prohibited and liable for rejection and the amount sanctioned has to be returned back to KSCST. The fund is to be utilised only for the activities to which it has been released.
- d) Please quote your <u>project sanction reference number printed above</u> ir all your future correspondences.
- e) Important: After completing the project, 2 to 3 page write-up (synopsis) needs to be sent by e-mail [biɔ-uelcell.kscst@gmail.com] and should include following points:
 - 1) Title of the project
 - 2) Name of the College & Department
 - 3) Name of the students & Guide(s)
 - 4) Keywords

the section

Principal
Principal
Sapthagiri Corego of Engineering
145, Chikkasandra, Hesaraghatta Main Road
145, Chikkasandra, 1560 057

VISVESVARAYA TECHNOLOGICAL UNIVERSITY BELAGAVI, KARNATAKA, INDIA



A PROJECT REPORT ON

PERFORMANCE AND EMISSION ANALYSIS OF THE SINGLE CYLINDER SI ENGINE VARYING ETHANOL BLENDS WITH PETROL

Submitted in partial fulfillment for the award of the degree

BACHELOR OF ENGINEERING IN MECHANICAL ENGINEERING

Submitted by

- 1. S V HARI 2. PRASANTH R
- 3. MOHAN P
- 4. VINOD RAJ P

[1SG13ME098]

[1SG13ME084]

[1SG13ME064]

[1SG13ME122]

Under the Guidance of

Mr.P.RAGHUTHAMA RAO
Associate Professor,



Principal
Principal
Sapthagiri College of Engineering
14/5, Chikkasandra, Heseraghatta Main Road
Pengaluru - 560 067
ENGINEE BIATO

DEPARTMENT OF MECHANICAL ENGINEERING SAPTHAGIRI COLLEGE OF ENGINEERING BENGALURU-560057 2016-2017

ABSTRACT

The performance & the pollution levels of the engine are studied. An already refurbished IC perol) engine & used ethanol blended fuels was checked for any damages/effects in the engine & minor repairs were done and used for further tests. In this study the effects of petrolblends such as Petrol, E20, E30, E40, and E50 and two different Compression ratios 1103:1 and 11.19:1 on single cylinder four stroke air cooled Bajaj Pulsar 150 DTSi engine have experimentally investigated. The experimental results showed that with the increase of blending leads to slightly decrease in the Engine power output and significantly increase the Specific fuel consumption (SFC). CO and HC emission decreases dramatically, CO2 and O2 emissions decrease significantly. When the engine was operating with E20 fuel at higher ratio (11.19:1), and Specific fuel consumption (SFC) increases with compared to compression ratio (11.03:1). Engine performance and CO2, CO, HC, O2 emissions for and ethanol blended petrol with higher compression ratio (11.191) were increased sepificantly compared to lower compression ratio (11.03:1). But Exhaust emissions of E30 fuel compression ratio 11.19:1 is very lower than E0 fuel with compression ratio 11.03:1. It was observed that the increase of ethanol blending allows the engine to operate at higher ratio without knock occurrence. The engine performance and pollutant emission of DTSi engine using petrol-ethanol blends (E0, E20, E30, E40, and E50)were investigated caramentally in Energy Conversion Lab.

Sapthaghi College of Engineering
Hesaraghata Main Road
1415, Chikkasunta, Hesaraghata
Respaire - 560 057

CHAPTER-1

INTRODUCTION

1.1 Preamble

A challenge that humanity must take seriously is to limit and decrease the greenhouse effect caused by various human activities. A major contributor to the greenhouse effect is the transport sector* due to the heavy, and increasing, traffic levels. In spite of ongoing activity to promote efficiency, the sector is still generating significant increases in CO2 emissions. As transport levels are expected to rise substantially, especially in developing countries, fairly drastic political decisions may have to be taken to address this problem in the future. Furthermore, the dwindling supply of petroleum fuels will sooner or later become a limiting factor. An important step in efforts to solve the problem is to replace fossil source of energy with bio-energy. In the transport sector this means either introducing bio fuels and using adapted vehicles, or blending bio fuels with petroleum-based fuels for use with present vehicle fleets. The two alternatives are not, of course, mutually exclusive.

However, blending bio fuels with petroleum-based fuels for use by the present conventional vehicle fleets has the advantages that even using quite low blending concentrations will result in substantial total volumes of gasoline being substituted by bio fuels, and that the present infrastructure for distributing fuels can be used. Today, the transport sector is a major contributor to net emissions of greenhouse gases, of which carbon dioxide is particularly important. In Sweden this sector accounts for roughly 20 % of total energy consumption, and almost 50 % of the total emissions of carbon dioxide. The carbon dioxide emissions originate mainly from the use of fossil fuels, mostly gasoline and diesel oil in road transportation systems, although some originates from other types of fossil fuels such as natural gas and Liquefied Petroleum Gas (LPG). If international and national goals (such as those set out in the Kyoto protocol) for reducing net emissions of carbon dioxide are to be met, the use of fossil fuels in the transport sector has to be substantially reduced. This can be done, to some extent, by increasing the energy efficiency of engines and vehicles and thus reducing fuel consumption on a volume per unit distance travelled basis.

Since, the total transportation work load is steadily increasing such measures will not be sufficient if we really want to reduce the emissions of carbon dioxide. In order to reduce

Principal Engines ing

CORMANCE AND EMISSION ANALYSIS OF THE SINGLE CYLINDER SI ENGINE VARYING ETHANCL

be required is to replace fossil vehicle fuels with renewable ones. Primarily, especially in the short term, this means bio-based fuels. Probably the best candidate bio fuels to replace pasoline in the short term are alcohols. Alcohols can be blended with gasoline or used as neat fuel in both 3crganized spark ignition engines and compression ignition engines. In the medium term ethanol produced from grain will probably be the most important alternative fuel for replacing gasoline, and in the long term ethanol produced from cellulose might take over from grain ethanol. Today, ethanol accounts for a substantial part of the alternative fuel market, especially in Brazil, the USA and Sweden.

The advantages of ethanol are that it can:

- Provide a viable alternative to reduce the greenhouse effect.
- Be produced domestically, thereby reducing dependence on imported petroleum.
- *Be easily mixed with gasoline.
- Be used (and already is on a wide scale) as an oxygenate in gasoline.
- Create new jobs in the country related to its production.

From an international perspective, most research up to 1990 was focused on blends of sethanol and gasoline, but some studies were carried out on ethanol-gasoline blends. Since sees studies were carried out in the USA, it can be assumed that they mainly included rehicles with efficient emission control systems, but at the same time technical features of in the USA have historically differed, at least in part, from those in Sweden. It should be noted that for a long time 10% ethanol has been added to commercial gasoline in any parts of the USA. In the USA there is considerable experience of adding higher reportions of ethanol to gasoline than those allowed by gasoline regulations in Sweden tearope).

The primary advantage of adding a bio based alcohol to gasoline is that it reduces net 202 emissions but it also has other positive effects, such as increasing the octane value of the and reducing the benzene content of the exhaust gases. The use of alcohol blended assoline and neat fuel alcohols as substitutes for neat gasoline have become matters of the many countries. The International Energy Agency (HEA), established in 1974,

Principal Enginee Rage 3

CHAPTER - 9

CONCLUSIONS AND FUTURE SCOPE

9.1 CONCLUSIONS

- The power generated by Ethanol blended Petrol is lower to maximum 17.28% and is expected due to lower colorific value of Ethanol compared to Petrol.
- SFC is higher for all blends to an extent of 51.51% maximum compared to Petrol
 which is also expected due to lower colorific value.
- With higher Compression Ratio the power generated as well as SFC showed improvement but is found always lower than pure Petrol. It is probably indicated that higher ethanol blends definitely need higher Compression Ratio to restore power levels to a great extent.
- This study clearly establishes the Ethanol blended Petrol reduces pollution levels in SI
 Engine exhaust gas emission for all blends tested.
- Optimum blend for both C.R (11.03:1) & C.R (11.19:1) is between E20 E30 with 76.86% reduction in CO levels and least reduction in brake thermal efficiency.
- Blands up to E30 can be used with minimum loss in brake thermal efficiency.
- Blends beyond E20 have a significant reduction in CO emissions. However the loss in brake thermal efficiency is considerable.
- The CO₂ emissions decreases with increase in ethanol blend in petrol as shown in the data & graphs.
- The decrease in CO₂ emissions seen in our data is on par with the literatures of previously conducted researches.
- The oxygen levels slightly increases with the increase in percentage of ethanol blends.
 As the percentage of ethanol increases the air suction also increases which results in the better combustion. Due to which the oxygen level in exhaust increases.

Principal, Engineering

Sapthagirl College 5 14/5, Chikkasandra, Hesaraghatia Main Read Page 87 Bengaluru - 560 067



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Telephone: 080-2334 1652, 2334 8848, 2334 8849 • Telefax: 080-2334 8840 Email: office@kscst.lisc.ernet.in, office@kscst.org.in • Website: www.kscst.iisc.ernet.in, www.kscst.org.in

Dr. S. G. Sreekanteswara Swamy **Executive Secretary**

Ref: 7.1.03/SPP/1112

Hesaraghatta Main Road, Bengaluru - 560 057

The Principal, Sapthagiri College of Engineering, 14/5, Chickasandra,

Dear Sir,

Sub : Sanction of Student Project (Biofuel) - 40th Series : Year 2016-2017 405_B_BE_064

Your Project Proposal Reference No. : Ref : Your Project Proposal entitled "

REDUCTION OF POLLUTION LEVELS IN THE ATMOSPHERE BY THE USE OF METHANOL BLENDED PETROL FUEL IN AUTOMOBILE IC ENGINE AND THE STUDY OF ITS EFFECTS ON THE PERFORMANCE

31st March, 2017

OF THE ENGINE

I am happy to inform that your project proposal referred above, has been approved by the Secretary, KSCST for "Student Project Programme (Biofuel) 40th Series" and has been sanctioned with a budgetary break-up as detailed below:

Student / s	Ms. Vidya S.	Budget	Amount (Rs)
Student / s	and others	Materials/Consumables	10,000.00
Guide/s	Mr. P. Raghuthama Rao	Labor	
sulue/s	Thir. P. Ragilatilania 144	Travel	1,000.00
		Analys s	
	Mechanical Engineering	Miscellaneous	500.00
Department	The Charlical Engineering	Report	500.00
	(I) (I) (II) (II)	TOTAL	12,000.00
	Rupees Twelve Thousand		

The following are the guidelines to carryout the project work:

- The project should be carried out based on the objectives of the proposal sent by you.
- b) The project should be completed in all respects and a) One copy of the hardbound report b) Softcopy of the full report (including coverpages, abstract & preliminary pages in a CD (.doc and .pdf format)
- c) The project report shall mention the name of "Karnataka State Bioenergy Development Board and Karnataka State Council for Science and Technology" as sponsored organisations in the title page. Project Title or the objectives can be altered only with prior permission of KSCST. Any change in the project are strictly prohibited and liable for rejection and the amount sanctioned has to be returned back to KSCST. The fund is to be utilised only for the activities to which it has been released.

d) Please quote your project sanction reference number printed above in all your future correspondences.

e) Important: After completing the project, 2 to 3 page wrta-up (synopsis) needs to be sent by e-mail [biofuelcell.kscst@gmail.com] and should include following :

1) Title of the project

2) Name of the College & Department

Principal Sapthagirl College of Engineering Produce 14/5, Chikkasandra, Hesaraghatta Main Road Bengaluru - 560 057

A PROJECT REPORT ON

REDUCTION OF POLLUTION LEVELS IN THE
ATMOSPHERE BY THE USE OF METHANOL BLENDED
PETROL FUEL IN AUTOMOBILE IC ENGINE AND THE
STUDY OF ITS EFFECTS ON THE PERFORMANCE OF
THE ENGINE

Project proposal ref. number: 40S_B_BE_064

Sponsored by KSCST



Submitted by

- 1. VIDYA.S
- 2. PREMANATH P PEDNEKAR
- 3. NIKHIL UMADI

(1SG13ME119)

(1SG13ME087)

(1SG14ME412)

Under the Guidance of

P. RAGHUTHAMA RAO

Associate Professor,



DEPARTMENT OF MECHANICAL ENGINEERING SAPTHAGIRI COLLEGE OF ENGINEERING BENGALURU-560057

2016-2017

Principal Engineering
Principal Engineering
Saethagrin College of Engineering
Saethagrin College of Engineering
Children Sangalore 560 057
Sangalore 560 057

Principal Engineering

Principal Engineering

Principal Engineering

Principal Engineering

Principal Engineering

Principal Strange Main Road

Principal Engineering

ABSTRACT

Methanol is an alternative, renewable, environmental friendly and economically attractive fuel, it is considered to be one of the most favorable fuels for convertional fossil-based fuels. Methanol has been recently used as an alternative to conventional fuels for internal combustion (IC) engines in order to satisfy some environmental and economic concerns. Because of a number of relatively large research projects that have been ongoing recently, much progress has been made that is worth reporting. This report systematically describes the methanol productions, including the productions from coal, natural gas, coke-oven gas, hydrogen, biomass etc. It introduces the potentials of methanol as a renewable resource of energy, taking into account the world supply and demand, economic benefits and the effects on human health and the environment. Thirteen methods of application such as methanol gasoline, methanol diesel blends etc. which can be used on the IC engines are summarized. Finally, it puts forward some of the drawbacks of use of methanol as automotive fuel. This project aims at:-

- Reducing the pollution levels in the atmosphere caused by automobile emissions.
- 2. Determining the optimum Methanol blend in Gasoline.
- 3. Studying the performance of the IC Engine with Methanol blended Gasoline.
- 4. Studying th≥ effects of Methanol blended Gasoline on the Engine components.

An old 4 stroke petrol engine is bought and refurbished & installed on a MS fabricated base structure. Emission tests are done for M6, M10, M15, M20, M25, M30, M35, and M40. Performance tests are done for M6, M10, M20, and M30. Percentages of methanol were prepared & kept ready. Using these mixed blends the performance tests & pollution levels' checking were done. The engine is rebored to the highest possible bore size for which the standard piston is available & the increased compression ratio is calculated. Emission tests are done on the rebored engine for M6, M10, M15, M20, M25, M30, M35, and M40. Performance tests are done for M5, M10, M20, and M30. Detailed graphs are for the above data and analyzed w.r.t performance & pollution level variations. Conclusions and future scope are drawn on the basis of these results and observation.

Sapthagiri College of Engineering Children and Hesaraghatta Road,

7.8 PERCENTAGE REDUCTION IN EMISSIONS FOR EACH BLEND FOR C.R 9.84:1

BLENDS	CO (%)	HC (%)	CO ₂ (%)
M2	17.896	30.337	23.333
M4	57.240	12.359	14.00
M6	50.409	7.865	23.333
M8	52.185	37.078	12.00
M10	58.606	17.977	2.000
M15	65.027	164.044	308.00
M20	59.836	208.988	130.66
M25	72.404	889.887	352.0
M30	74.453	803.370	310.66
M35	76.366	682.022	245.33
M40	79.644	402.247	178.66

TABLE 7.8 Percentage reduction in emissions for each blend for C.R 9.84:1

Principal
Sapthagiri College of Engineering
Sapthagiri College of Engineering
Childran Road,
Bangalore-560 057
Bangalore-560 057

CHAPTER - 8

CONCLUSIONS AND FUTURE SCOPE

8.1 CONCLUSIONS

- Optimum blend for both C.R (9.673:1) & C.R (9.84:1) is M10 with 83.63% reduction in OD levels and least reduction in brake thermal efficiency of 1.19%.
- Blends up to M10 can be used with minimum loss in brake thermal efficiency.
- Blends beyond M10 have a significant reduction in CO emissions. However the loss in brake thermal efficiency is higher.
- The CO2 emissions increase with increase in methanol blend in petrol as shown in the data & graphs.
- The increase in CO2 emissions seen in our data is in par with the literatures of previously conducted researches. (Reference: Paper by PhilipE Cassady, Mathematical Sciences Northwest, Inc.)
- Higher C.R reduces pollution level significantly as per the data obtained from the experimental data of this projects investigation.
- From our results, we can safely say that up to 10% of blend can be used in vehicles.

8.2 FUTURE SCOPE

Nowadays, the increase in emissions of the automobiles are a serious concern to humanity. Several regulations such as **Bharat 4** and **5**, have been laid by the government on the automobile manufacturers to keep pollution levels in check. However, the design constraints alone cannot bring down the emissions to the required level. This poses a need for alternate methods of reduction in emission such as using alcohol fuel blends. In future, necessary steps need to be taken by the government to make methanol blended fuels available at lower prices, support and improve the production method of methanol. The implementation of this will significantly reduce the consumption of fessil fuels worldwide and preserve the resources for future generations. More investigations are needed to effectively optimize methanol blends in petrol engines.



Sapthagiri College of Engineering

(Affiliated to Visvesva aya Technological University, Belagavi & Approved by AICTE, New Delhi)
#14/5, Chikkasandra, Hesaraghatta Main Road, Bengaluru – 560057
Phone:080-28372800/1/2 www.sapthagiri.edu.in Fax: 080-28372797

Date: 26/09/2016

To,

The Principal,

Sapthagiri College of Engineering

Bangalore-560057

Sub-Sanction of Research grant for the research project "12 Minutes Energy"

With reference to the letter dated 9/9/2016 regarding the research funding, the management of Sapthagiri College of Engineering after discussions with principal and RDECI has sanctioned the Research grant of Rs.20,000 (Rupees twenty thousand only) for the research project "12 Minutes Energy" to be carried out by the department of Biotechnology.

Executive Director

Sri G.D. MANOJ

Executive Director
Sapthagiri College of Engineering
BENGALURU - 560 057.

Principal

Sapthag ri College of Engineering Chikkasandra, Hesaraghatta Road, Bangalore-560 057



Sapthagiri College of Engineering

(Affiliated to Visvesvaray a Technological University, Belagavi & Approved by AICTE, New Delhi) #14/5, Chikkasandra, Hesaraghatta Main Road, Bengaluru – 560057 www.sapthagiri.edu.in

Fax: 080-28372797

Date: 27/09/2016

To,

The Convener,

R&D, Entrepreneurship Committee & Incubation Center (RDECI),

Sapthagiri College of Engineering

Phone:080-28372800/1/2

Bangalore-560057

Sub-Sanction of Research grant Reg.,

The management of Sapthagiri College of Engineering has sanctioned the Research fund of Rs.20,000 (Rupees twenty thousand only) for the research project "12 Minutes Energy" to be carried out by the department of Biotechnology.

Copy To,

All Departments

Sapringliti College of SA, Interfing ters, chiekerando, hesenochera den Road Kentakan, er (1)

Sapthagiri Collaga of Engineering

14/5, Chikkesandra, Hesarashatia Main Road

Rengaluru - 563 057

Date: 09/09/2016

To,

The Principal,
Sapthagiri College of Engineering,
Bangalore-560057,

Through HOD & RDECI

From

Saranya D & Ananda H V
Departmentof Biotechnology
Sapthagiri College of Engineering
Bangalore-560057

Respected Sir,

Subject: Requisition for the financial assistance for carrying out research project

With respect to above subject, I request your kind self to provide finical assistance to carry out the project entitled "12 minute Energy". The research proposal and budget split up has enclosed along with this letter. Kindly consider the requisition and do the need full.

Thanking you

RDECI:

Head of the Department
Dept. of Bio -Technology
Sapthagiri College of Engire - Ing
No. 57/1, Chik - ora
Hesaraghatta Manii Road
Bangalore -57

Principal
Sapthagiri College of Engineering
14/5, Chikkesandra, Hesaraghetts M
Bengaluru - 560 6

Your's sincerely

Dept of Bio-Tech

COLLEGE OF ENGINE

BANAGLORE -57

Principal
Sapthegiri College of Engineering
Chikkasandra, Hesaraghatta Road,

Bangalore-560 057

RESEARCH PROPOSAL

A. GENERAL INFORMATION

1	About the project		
a	Title of the project	:	12 minute Energy
b	Subject area as per instruction	:	Bio instrument, Chemicalengineering
2	Details of Principal Investigator		6
a	Name	;	Dr. Ananda S/ Saranya D & Ananda H V
b	Qualification	:	Ph.D/M.Tech (Bio instruments)/M.Tech (Chemical Engineering)
c	Designation	:	Professor/ Assistant Professor/ Assistant Professor
d	Department	:	Biotechnology
е	Years of teaching/research experience		16/5/2
f	Email ID	:	hodbt@sapthagiri.edu.in
			anandahv@sapthagiri.edu.in
g	Cell Number	:	9900833873/9964262548
h	Details of the Head of the Departme	ent	
i	Name of the Head of the Department		Dr. Ananda S
j	Email ID	:	hodbt@sapthagiri.edu.in
k	Cell Number	:	9900833873/9964262548

Aug "

Signature of the Investigator

Dept of Bio-Tech

BANAGLORE-

Principal
Sapthagiri College of Engineering
14/6, Chikkesandra, Hesaraghatta Main food
Bengaluru - 560 057

Signature of Head of the Department
Head of the Department
Dept. of Bio - Technology
Sapthagiri College of Engineering
No. 57/1, Chikkasandra
Hesaraghatta M. ... Road
Bangalore - 57

Childrendra, Hesaraghana Rosau,
Bangalore-Sen

A. DETAILS OF THE PROJECT PROPOSAL

1.	Title of the Project Proposal:
	"12 minute energy"
	(A Manual energy consumption Reciprocating pump for both urban and rural areas)
2.	Objectives of the proposal:
	Prototype preparation
	Fabrication work
	Optimization process
3.	Background of the project:
	Aquaponic is an integration of aquaculture and hydroponics. Aquaponics uses the symbiotic
	association of aquaculture and hydroponics in which plants feed on waste matter excreted by fishes.
	Simultaneously the vegetables purify the water that is utilized by the fishes. Microbes play a vital role
	in providing nutrition to plant. These microbes are present in the roots of the plant which transforms
	excreta of fishes and solid waste into substance that plants can feed upon for their metabolic activities.
	Aquaponics is a useful technology and widely developing. Aquaponics is gaining lot of attention
9	because small space is used for cultivation and have a great harvest of healthier and organic vegetables
	which are devoid of soil borne disease
	On observing the frequent power failure and lack of electricity supply in rural areas, I am thinking of
	starting a project that is designing a novel reciprocating pump which uses manual energy as power
	instead of electricity.
	We can reduce the usage of electricity by using manual power. As such, I want to start a project by
	name "12 MINUTE ENERGY" in which we can pump 1000 liter of water to higher levels without
	using electricity in just 12 minutes. It will be a boon to rural areas and indirectly it will also help in
	maintaining the health of general public by pedaling for 12 minutes.

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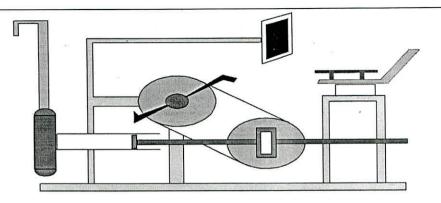


Fig 1: Outline of the product- 12 minute energy

4. Methodology:

HOW IT WORKS!!!

- A Pump lifts the water from lower reservoir to higher reservoir.
- The novel approach to lift water is the simplest manual operated reciprocating pump...
- As the cycle pedal rotates the crank shaft connected to the disc rotates & the piston moves backward & forward.
- During the suction stroke the piston moves left thus creating vacuum in the cylinder.

During the delivery stroke the piston moves towards right. The increase in pressure in the cylinder causes the suction valve to close & delivery valve opens. Water is forced in the delivery pipe.

5. Milestones with time schedule & work plan: 06 months

6.	List of equipment required for Phase-II for Project Implementation	SL No.	Expenditure	Amount
		1	Prototype	15000/-
		2	Fabrication	10000/-
		3	Scale up	25000/-
		4	Miscellaneous	5000/-
		5	Patenting	5000/-

7. Relevance, importance & application of the project:

- Pumping of 1000 liter of water in just 12 minutes without using electricity up to 3rd floor of Building.
- Transportation of water in rural areas.

Principal
Sapthagiri College of Engineering
Chikkasandra, Hesaraghatta Road,
Bangalore-560 057

10.	Novelty/Uniqueness of the project proposal	, i	:	Innovative proposal	
G	Name & Signature of the Principal Investigator (with seal)			Name & Signature of Head of the Department Head With Sealepartment	

Dept. of Bio - Technology
Sapthagiri College of Engineering
No. 57/1, Chikkasandra
Hesaraghatta Main Road
Bangalore - 57

Principal
Sapthegiri College of Engineering
Chikkesandra, Hesaraghatta Roar!
Bangalore-560 057

Date: 01/10/2016

From,

Research and Development cell, Sapthagiri College of Engineering, Bangalore-560057.

To,

Principal investigator, Sapthagiri College of Engineering, Bangalore-560057.

Subject: Sanction of research grants Reg.,

The committee hereby informed that following project have been approved for the academic year 2017. The report and the outcome of the project have to be submitted to the committee after the completion of the project. The utilization certificate shall be given along with the final report.

Sl. No	Principal Investigator	Departmen t	Project entitled	Amount Sanctioned
1	Dr. Ananda S/	BT	12 Minute Energy	20000/-
	Saranya D / Ananda H V	3		

Convener

Copy To,

Principal All Departments IQSC

Principal

Nagiri College of Engineering
Chikkesandre, Hesaraghatta Main Road
Bengaluru - 560 057

Sapthagiri College of Engineerin Chikkasandra, Hesaraghatta Rose Bangalore-560 057

53

Date: 16/1/2017

To,

Principal,

Sapthagiri College of Engineering Bangalore-560057

Through HOD

From,

Saranya D & Ananda H V
Department of Biotechnology,
Sapthagiri College of Engineering
Bangalore-560057

Respected Sir,

Sub: Procurement of Instruments Reg.,

With reference to the letter received from R& D committee regarding approval of research project, we are here by requesting the procurement of the Digital Signature and fabrication for the research project entitled "12 minutes Energy" to carry out. This will enhance the research potential to contribute for the improvement in the field of biotechnology. Kindly consider the request and do the need full.

Thanking you,

Yours Faithfully,

Sapthagiri College of Engineerin Chikkasandra, Hesaraghatta Roan Bangalore-560 057

> Head of the Department Dept. of Bio - Technology Sapthagiri College of Engineering No. 57/1, Chikkasandra Hesaraghatta Main Road Bangalore - 57

Principal
Sapthagiri College of Engineering
14/5, Chikkesandra, Hesaragheita Main-Road
Bengaluru - 560 057

Date: 20/09/2017

To,

Research and Development cell, Sapthagiri College of Engineering Bangalore-560057

Through HOD

From

Saranya D & Ananda H V Department of Biotechnology Sapthagiri College of Engineering Bangalore-560057

Sub: Submission of report and utilization details

With reference above cited subjected I am hereby enclosing project report entitled "12 Minute Energy" and utilization certificate. This for your kind information, please.

SI	Particulars	Quantity	Amount	Remarks
No	0			£
1	Fabrication	1	10,000	Purchased
2	Digital Signature	1	5,000	Purchased
3	Miscellaneous		5000	Purchased

Thanking You,

Sapthagiri College ngineerin Chikkasandra, Hesaraghatta Rost

Bangalore-560 057

Copy,

Principal

Head of the Department Dept. of Bio -Technology Sapthagiri College of Engineering No. 57/1, Chikkasandra

Hesaraghatta Main Road Bangalore - 57

Saphagiri College of Engineering 14/5, Chikkesendre, Hesareghetta Wain Road Bengaluru - 560 057

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- 4. Sign the application form at the place specified in the application form
- 5. Keep the copy of the document proofs ready for verification and pick up
- 6. Within few hours of the receipt of the document. You would receive an email for download of signature.
- If you have selected token, it would courier to you shortly.Note:
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 - 2. Applicant signature should be in Blue Ink Only
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Mr.PRADEEP KUMAR

ANANDA S HOD, DEPT OF BIOTE**CHNOLOGY, SAP**THAGIRI COLLEGE OF ENGINEERING, HE**SARAGATTA M**AIN ROAD, BANGALORE, BANGA**LORE, 560058** MOB - 9900833873

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Chikkasandra, Hesaraghatta Road,
Bangalore-560 057





SRI SRINIVASA EDUCATIONAL & CHARITABLE TRUST (R)

SAPTHAGIRI COLLEGE OF ENGINEERING

(Affiliated to Visveswaraya Technological University, Belgaum & Approved by AICTE - New Delhi)

UTILIZATION CERTIFICATE

Sl No	Particulars	Quantity	Amount
1	Fabrication		10000
2	Digital signature		5000
3	Miscellaneous		5000
		Total	20,000

Certified that Sapthagiri college of Engineering has provided partial financial support of **RS 20,000/-**(Twenty thousand only) towards12 Minutes Energyproject by BiotechnologyDepartment of Sapthagiri college of Engineering.

Certified that I have satisfied myself that condition on which the grant in aid sanctioned has been duly fulfilled and that I have excised the following check to see that the money was actually utilized for the purpose for which it was sanctioned.

Kinds of check exercised

1. Bills

Signature of Auditor with seal

Signature of the Principal with seal

Sapthagiri College of Engine and 14/5, Chikkasandra, Hesaraghatta Main roud Bengaluru - 560 057

Prindpal
Sapthagiri College of Engineering
11/5, Chikkasandra, Hesaraghatia Main Road
Bangaluru - Sub 057

14/5, Chikkasandra, Hesaraghatta Main Road, Bangalore - 560 057. KARNATAKA, Tel: 2837 2800 / 01 / 02 / 03, 2313 0583 Fax: 080-2837 2797, E-mail: principal@sapthagiri.edu.in Web: www.sapthagiri.edu.in

ಕರ್ನಾಟಕ ನಗರ ಮೂಲಸೌಕರ್ಯ ಅಭಿವೃದ್ಧಿ ಮತ್ತು ಹಣಕಾಸು ನಿಗಮ ನಿಯಮಿತ

ಸೋಂದಾಯಿತ ಕಛೇರಿ : ನಗರಾಭಿವೃದ್ಧಿ ಭವನ ಪ್ರತಿ 22, 17ನೇ 'ಎಫ್' ಅಡ್ಡರಸ್ತೆ, ಹಳೇ ಮದ್ರಾಸ್ ರಸ್ತೆ, ಇಂದಿರಾನಗರ 2ನೇ ಹಂತ, ಬಿ.ಎಂ.ಟಿ.ಸಿ. ಬಸ್ ಡಿಸೋ ಹತ್ತಿರ, ಬೆಂಗಳೂರು–560 038

ದೂರವಾಣಿ: 080–25196124–129 ಫ್ಯಾಕ್ಸ್: 080–25196110



Karnataka Urban Infrastructure
Development & Finance Corpn. Ltd.,
Regd. Office: Nagarabbanda Bhana

Regd. Office: Nagarabhivruddi Bhavan # 22, 17th 'F' Cross, Old Madras Road, Indira Nagar 2nd Stage, Near BMTC Bus Depot, Bangalore - 560038.

Phone: 080-25196124-129 Fax: 080-25196110 E-mail: info@kuidfc.com, website: www.kuidfc.com

No.KUIDFC/FUNDS/RES/117/2016-17 1796

Date: 12.09.2016

To,

Mr.Ananda S,
Head of the Department,
Dept. of Bio Technology,
Sapthagiri College of Engineering,
#57/1, Chikkasandra, Hesaraghatta Mn Rd,
Bangalore-57.

Sir,

Sub: Development of Bio-resins and its use in processing of waste plastics and waste aluminium as composite laminates.

With regard to the above subject, the request of the research students (Akshay Kumar.R, Sagar.S, Chetan.S, Shivaraj.V) is accepted by KUIDFC and accordingly we have released a grant of Rs.50,000/- on 31.08.16, as first installment towards the said project research work.

A monthly brief status report may please be submitted to this office for our reference. On utilizing the released amount, a utilization certificate shall be furnished along with necessary bills, vouchers etc. These bills & vouchers shall be duly certified by the HOD.

Thanking you,

Int Source to file

19/9/16 E

Principal

Sapthegiri College of Engineering Chikkasandra, Hesaraghatta Road, Bangalore-560 057

Yoursafaithfully,

General Manager (Urban Affairs)

Sapthagiri College of Engineering 14/6, Chikkesandra, Hesaraghatta Main Road Bengaluru - 560 057 From,

07/09/2016

Akshay Kumar.R Student Department of Biotechnology Sapthagiri College of Engineering Bengaluru-57

To, C.Karthikeyan Project Management Expert KUIDFC Bengaluru-27

Respected Sir,

Sub: Biotechnology research centre.

With respect to the above subject, Dr.Ananda.S is the head of the department of the biotechnology research centre in our college. His personal bank account is considered as departmental account and all the funds are therefore credited officially to the heads account. Kindly release the fund to his account at the earliest. We would be grateful for this act of kindness.

Thanking You,

Yours Faithfully,

Othog 12016

AKSHAY KUMAR.R

Principal
Sapthegiri College of Engineering
Chikkasandra, Hesaraghatta Road,
Bangalore-560 057

Vinutha Moses Assistant Professor Department of Biotechnology Sapthagiri College of Engineering Bengaluru-57

Through,

Dr. Ananda.S Professor & Head Department of Biotechnology Sapthagiri College of Engineering Bengaluru-57

To,

C.Karthikeyan
Project Management Expert
KUIDFC
Bengaluru-27

Respected Sir,

Sub:Requisition to sanction 50,000/-a part of approved grant

With respect to the above subject, as we have started our research studies with extensive literature surveyand the experimental work on processing of waste plastics and development of bio resins from organic waste. We require, fund for the analytical studies and procurement of chemicals. We request your kind self to consider and sanction the first half grant of an amount of 50,000/-. For this act of kindness we would ever be grateful.

Thanking You,

Research Students:

1. Akshay Kumar.R

2. Sagar.S

3. Chetan. S

4. Shivaraj, V

Yours Faithfully

Vinutha Moses

Sapthagiri College of Engineering Chikkasandra, Hesaraghatta Roac,

Bangalore-560 057

Head of the Department
Dept: anside. Rechnology
Sapthagiri College of Engineering

No. 57/1, Chikkasandra. Hesaraghatta Main Road, Bangalore -57

Dept of Bio-Tech



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Volume : 00007.01
Amount : 00500.00

Vehicle No.; Not Entrd Hobile No : Not Entrd

Dale: 24/10/18 Time: 15:09

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> Certified by the Dept. of Legal Metrology Government of Karnataka

> > **ALL 24 HOURS SERVICE**

Thank You

Have a nice Day

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FORMATS FOR SUBMISSION OF PROJECTS

- 1. Research Title: "Development of Bioresin and its Application in Processing of Waste Plastics and Waste Aluminium as Composite Laminates
- 2. Broad Subject: Polymer Science
- 3. Duration in months. 24
- 4. Total cost. 1.02 Lakhs
- 5. FE Component. Nil
- 6. Principal Inv. Vinutha Moses
- 7. Designation. Assistant Professor
- ৭. Department .Biotechnology
- 9. Institute Name. Sapthagiri College of Engineering
- 10. Address. #14/5, Chikkasandra, Hesaraghatta Main Road Bangalore - 560057.
- 11. Telephone Fax Gram e-mail:

Tel: 080-28372800, 080-28372801,080-28372802

Fax: 080-28372797

EmailID: vinuthamoseschetan@sapthagiri.edu.in Mosesvinutha777@yahoo.com

> Sapthagiri College of Engineering 14/5, Chikkasandra, Hesaraghatta Main Road Bengaluru - 560 057

1. Project summary

Accumulation of huge quantities of plastic wastes in landfills has become one of the major environmental problems, which has lead to search for a proper Solid Waste Management System. There are also currently huge quantities of long-life PVC materials used mostly in the construction sector, which will constitute this waste in the coming decades. Moreover, the ongoing growth in the production of PVC will also raise the quantity of the waste. Therefore, the amount of this waste will be huge in the near future. Water stored in plastic bottles are also a threat to human health. To minimize the threat of plastics in environment and health the present research studies focuses on developing a bioresin from kitchen organic and agro waste that would environmental friendly compared to synthetic resins, these resins are used as additives for different grades of processed recycled plastics and aluminium cans as composite laminates an alternate to wood requirement.

- **2. Key words:** Plastics, Bioresins, laminates, Composites, Environment, Moisture absorption, Aluminium, Waste, Process.
- 3. Technical details: Handling and disposal of PVC waste has led to major environmental concern. The recycling of post-consumer PVC poses particular technical and financial problems. It has the lowest recycling rate among all plastics waste materials [10-13]. Incineration of PVC is not a sustainable option for the disposal because less energy can be generated and also contributes to the emission of undesirable gases such as hydrogen chloride and dioxin compounds [14, 15]. Therefore, finding alternative outlets to absorb the huge quantity of PVC waste is required in which safe disposal can be implemented. PVC materials are classified into plasticizer and rigid PVC. The plasticizer PVC contains additive materials up to 60% of its weight while rigid PVC contains few percentages. This enhances the physical and the mechanical properties of the rigid PVC. The rigid PVC has been used effectively in the different applications and has generated huge quantities of waste. This application may save energy and reduce the demand on primary mineral resources.

The reuse of plastic wastes is considered the best environmental alternative method for the disposal. The large quantities of concrete composite materials required in civil engineering applications are potentially the major areas for the reuse of the plastic waste. Many research works have been reported about utilization of plastic waste for replacement of fine and coarse aggregate in concrete mixture without sorting [16-19]. Utilization of recycled polyethylene terephthalate, polycarbonate and melamine in the concrete composite have been investigated separately [20-24]. Kou and his coworkers have studied the use of PVC waste for partial replacement of river sand as fine aggregate 75].

Marzouk et al [26] reported that the plastic bottles shredded into small (PET) particles may be used successfully as sand-substitution aggregates in cementitious concrete composites which appear to offer an attractive low-cost material with consistent properties. Ismail and Al-Hashmi [27] demonstrated that using waste iron filings as partial replacement of fine aggregate in concrete mixes offers higher strength values than that for the plain mixes. The results of the study carried out by Kou et al. [28] revealed that the workability, compressive strength, and tensile splitting strength of lightweight aggregate concretes that are prepared with recycled plastic waste were reduced. Very limited studies explored the combined effects of mixed waste materials on the mechanical behavior of concrete mixes. In view of the fact that iron and plastic wastes are widespread types of non-biodegradable solid wastes derived as discarded materials from several industrial processes[29], the knowledge of their combined influence on the strength properties of concrete is worth to be considered[30].

4. Introduction

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4.1. Origin of the proposal

Solid waste is essentially waste produced in our homes, businesses and industrial sources. Globally waste production is growing in volume and in toxicity [1]. Most of the solid wastes are biodegradable like food waste, green waste, wood, paper, plastic containers, bottles and cans[2]. The used cars ,electronic goods and some of the household plastics are not biodegradable, which means they do not get broken down through inorganic or organic processes. Thus, when they accumulate they pose a health threat to people, decaying wastes attract household pests and result in urban areas becoming unhealthy, dirty and unsightly places to reside in. It causes damage to terrestrial organisms, while also reducing the uses of the land for other, more useful purposes[3]. More and more of our everyday products contain toxic chemicals, such as mercury or PBDEs (flame retardant chemicals) and these toxic products are combined with a plethora of other chemicals, which eventually impact public health and the environment. There are numerous solid waste facilities in India and abroad including landfills, incinerators and a growing number of transfer stations, solution to plastic waste is still a challenge to be met. Many of the older facilities run by municipalities have been closed down because of environmental concerns, paving the way for the waste industry, to market their "state-of-the-art" management and facilities [4]. Plastic waste is a threat that is of great concern to the researches to refuse and reuse. The man-made systems emphasize the economic value of materials and energy where production and consumption are the dominant economic activities. Such systems tend to be highly destructive for the environment as they equire massive consumption of natural capital and energy, return the end product (waste) to the environment in a form that damages [5]. The resources and space are finite and are ultimately not sustainable. The presence of waste is an indication of overconsumption and that materials are not being used efficiently. This is carelessly reducing the Earths capacity to supply new raw materials in the future. The capacity of the natural environment to absorb and process these materials is also under stress. Valuable resources in the form of matter and energy are lost during waste disposal, placing a greater burden on the ecosystems. The main problem is the sheer volume of waste being produced [6].

5. Definition of the problem:

- Plastic reduction, reuse and recycling are the preferred options for managing waste.
- They reduce or prevent green house gas emissions.
- Reduce the demand for waste landfill space
 Recycling is predominant, production and decomposition are well balanced and nutrient cycles continuously support the next cycles of production
- Strategy clearly related to ensuring stability and sustainability in natural systems

.6. Objective

- 1. To determine the melting point of different grades of plastic and aluminium granules by Differential Scanning Colorimetry.
- 2. To study changes in physical and chemical properties of materials by thermal gravimetric analysis (TGA).
- 3. To carry out composition analysis.
- 4. To measure the thickness of the laminates using Vernier Callipers
- 5. To calculate Global Weight Fraction and evaluate Local Weight Fraction by Burnout6. To study the morphology of the Composites by SEM Analysis

test

Analysis

- 8. Moisture Absorption Studies for Plastics under normal and saline conditions.
- 9. Characterization Studies of the bio synthesized resin from latex- DSC, TGA and FTIR

7. Review of status of Research and Development in the subject

7.1. International status:

More and more of our everyday products contain toxic chemicals, such as mercury or PBDEs (flame retardant chemicals) and these toxic products are combined with a plethora of other chemicals, which eventually impact public health and the environment. There are numerous solid waste facilities in India and abroad including landfills, incinerators and a growing number of transfer stations, solution to plastic waste is still a challenge to be met. Many of the older facilities run by municipalities have been closed down because of environmental concerns, paving the way for the waste industry, to narket their "state-of-the-art" management and facilities [4]. Plastic waste is a threat that is of great concern to the researches to refuse and reuse. The man-made systems emphasize the economic value of materials and energy where production and consumption are the dominant economic activities. No target as such is achieved in this area.

7.2. National status:

There is a lot of work going on with no satisfactory results more work is concentrated on biocomposites than composites.

Novelty Importance of the proposed project in the context of current status:

It can be used as an alternative to woods with more efficiency and durability. The novelty of this work it can also be used to make marine and aircraft bodies and so the moisture absorption testing is one at normal and saline conditions.

The following questions will be answered in this study:

- 1. Can the processing of plastics provide efficient reusable composites, without much operating cost on large scale?
- 2. Can the utilization of maximum plastics and cans be a solution to waste disposal crisis?
- 3. Can recycled plastic composites and recycled aluminum composites show excellent material properties?
- 4. Can Plastic reduction, reuse and recycling be the preferred options for managing waste.
- 5. Do they reduce or prevent greenhouse gas emissions.
- 6. Do they Reduce the demand for waste landfill space
- 7. Is the Strategy clearly related to ensuring stability and sustainability in natural systems

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8. Work plan:

SI.	Milestone	Tar	aet	Work	In .
No	6	Time		Elements	Responsible Organisation
1	different grades waste plastics ar	nd 1 st to ns month	4 th	Collection from domestic source, canteen and Cafeteria. Collection of kitchen organic and agro waste and develop bioresin.	SCE, Bangalore
2	Separated Plast Codes an Aluminium Cans	nd 5 th to ne Month	12 th	the plastics of its kind and aluminium granules are treated and mechanically processed into dried granules	SCE, Bangalore /M.S.R.I.T, Bangalore/ Peenya Industry
3	Characterization Analysis njection moldings.	13 th to month		such as second-order phase transitions, including vaporization, sublimation, absorption, adsorption, desorption, chemisorptions, desolvation (especially dehydration), decomposition, and solid-gas reactions (e.g., oxidation or reduction). Composition Analysis or FTIR-To determine the carbon, hydrogen ash content and others.	
1		17 th to month	19 th d	The characterized plastic granules of each grade will be melted at the letermined temperature and made into a lamina of 2x2 m and mm thickness	SCE, Bangalore /M.S.R.I.T, Bangalore
		20 th to 2 month	22 nd bio fro	le laminates of each of its kind will be lade by Resin Layup process using presin additive synthesized in the lab m latex. The excess of resin will be moved by vacuum bag moulding.	SCE, Bangalore /M.S.R.I.T, Bangalore

	•		. Moisture Absorption Studies for Plasti cs- post cured and unpost cured sampl es (cut into25x25mm) in normal and saline conditions.	
6	Characterization Analysis	23 rd to 24 th month	Thickness of the Laminate Global Weight Fraction Morphology of the Composites –S Analysis Mechanical properties of the composit by Tensile, Bending Analysis and Impostrength.	es/M.S.R.I.T,

9. Methodology

1. Collection of the Waste

25 kg of waste plastics and aluminum cans will be collected from domestic dry waste, industries, cafeterias and canteens that include Polyethylene Terephthalate (PET), Low Density Poly Ethylene (LDPE), Poly Vinyl Chloride (PVC), High Density Poly Ethylene (HDPE), Polypropylene (PP) and Polystyrene (PS) and also waste

2.Segregation and Pretreatment and Mechanical Process of the Separated Plastic Codes and Aluminium Cans Once the plastics of its kind and aluminium granules are treated and mechanically processed the dried granules are sent for analysis.

3. Characterization Analysis

1. Differential Scanning Colorimeter (DSC)-To determine the melting point.

- 2. Thermo gravimetric analysis or thermal gravimetric analysis (TGA) To study changes in physical and chemical properties of materials, such as second-order phase transitions, including vaporization, sublimation, absorption, adsorption, desorption, chemis orptions, desolvation (especially dehydration), decomposition, and solid-gas reactions (e.g., oxidation or reduction).
- 3. Composition Analysis or FTIR-To determine the carbon, hydrogen ash content and others.

The characterized plastic granules of each grade will be melted at the determined temperature and made into a lamina of 2x2 m and 2mm thickness by injection moldings.

5. Preparation of Laminates

The laminates of each of its kind will be made by Resin Layup process using bio resin additive synthesized in the lab from latex .The excess of resin will be removed by vacuum bag moulding

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10. Time Plan

Activities/ Milestones					
	1-4	5-12	13-19	20-22	23-24
Collection of plastics, organic and agro waste and development of bioresins					
Segregation and Pretreatment and Mechanical Process					
Characterization Analysis		-	0		
Injection moldings			. yet.		
Preparation of Laminates				0	
Characterization Analysis	•4				

11. The development "Outcomes" and "Outputs' of the project:

The proposed work aims at an alternative for managing plastic and metal waste. The outcomes expected will provide a solution to recycle plastic metal waste effectively. Following results are expected from the work-Composite laminates will be prepared using the waste plastic and cans with bio resins. The properties analyzed will be compared to that of virgin plastics and aluminium

To be filled by PI

12. BUDGET ESTIMATES: SUMMARY

	Item						
No.	item		Amount (Rs.)				
1	Contingency	10	00/-				
2	Chemicals, Glass wares, F wares, Biological Specime	10	00/-				
	Total		20	00/-			
SI. No.	Name of the Equipment	Unit price		Total Unit/ Quanti ty	Estima ted Cost		
1	Injection moldings vacuum bag moulding	500		60	30000		
2	Colorimeter analysis	1000/-		20	20000		
3	Differential Scanning	1000/-	3	20	20000		

- W

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4	Thermo gravimetric anal	ysis	1500/-	10	15000
5	Composition Analysis or	FTIR	1500/-	10	15000
	100000+2000	10200	00/-		

1. EQUIPMENT SPECIFICATIONS

SI. No.	Name of Equipment & Accessories	Quantit y	Details	of Ted				as indicated/proposed in t document
1	Injection moldings vacuum bag moulding	1	2x2 m s 6 layers	size (6 com	nposite: rade re	s of 2r einforc	nm thick [6 grades] ed
	Plastic crusher and grinder	1	model	VTM -12"		VTM- 18"	VTM -20"	VTM-2
			Power Required	HP 3.75		7.5	15 HP 11.2 5 KW	25 HP KW
			Length of Blades	12"	16"	18"	20"	25"
		- 1	No. of Blade	5	5	5	5	5
			Throat Size		16" X16 "		20" X 20"	25" X 2
			Grindi	60 to	90 to	90 to		275 tı kys/m

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4	Differential Scanning Colorimeter analysis Thermo gravimetric	1	LINSEIS High Temperature DSC HE • Temperature range RT up to 1400 • Heating and cooling rates 0,1 up to • Temperature accuracy +/-0,5 °C • Resolution 0,3 µW • Atmospheres inert • Vacuum 10-2 Pa • Crucibles Al2 O3 0,12 ml, Platinum 0,12 ml	°C
	analysis		Make/Model	:Perkin Elmer, Diarnond TG/
			Flexible axial and radial view instru	ment, with high concentration
	(6)		:Ambient – 1200°C	:165 to >1000nm
	A		TG Measurement Range	:200 mg
	1 2 4		TG Sensitivity	:0.2 mg
			DTA measurement Range	:±1000mV
			DTA Sensitivity	:0.06mV
5	Composition Analysis or	1	Maria	D 11 El
	FTIR		Make/Model	:Perkin Elmer, Diarnond TG/
	FTIR		Flexible axial and radial view instru	
	FTIR		275 State Self-Strauber (1981) Figs 5 Self-Strauber (1981)	
	FTIR		Flexible axial and radial view instru	ment, with high concentration
	FTIR		Flexible axial and radial view instru	ment, with high concentration :165 to >1000nm
	FTIR		Flexible axial and radial view instru :Ambient – 1200°C TG Measurement Range	ment, with high concentration :165 to >1000nm :200 mg
•	FTIR		Flexible axial and radial view instructions: Ambient – 1200°C TG Measurement Range TG Sensitivity	ment, with high concentration :165 to >1000nm :200 mg :0.2 mg

14. Infrastructural Facilities:

Sr. No.	Infrastructural Facility	Yes/No/ Not required Full or sharing basis
1.	Workshop Facility	Yes
2.	Water & Electricity	Yes
3.	Laboratory Space/ Furniture	Yes
4.	Power Generator	Yes
5.	AC Room or AC	Yes
6.	Telecommunication including e-mail & fax	Yes
7.	Transportation	Yes
8.	Administrative/ Secretarial support	Yes
9.	Information facilities like Internet/ Library	Yes
10.	Computational facilities	Yes
11.	Animal/ Glass House	Yes
12.	Any other special facility being provided	Yes

15. Equipment available with the Institute/ Group/ Department/ Other Institutes for the project:

Equipment available with	Generic Name of Equipment	Model, Make & year of purchase	Remarks including accessories available and current usage of equipment	
	UV-Visible spectrophotometer	ELICO BL 198,	Yes	
	PCR	Astec	Yes	
Pl's	Gel Documentation	Vilber Lourmat,	Yes	
Department	Cold centrifuge	Remi	Yes	
	Electrophoresis	Genei	Yes	
	Fermentor	Scigenics Bioferm LS1	Yes	

•	Hot air oven,	Indigenous	Yes
	Reverse osmosis unit,	Borosil	Yes
9	Incubator,	Indigenous	Yes
	Autoclave	Indigenous	Yes
	Colorimeter- ELICO CL 157,	Indigenous	Yes
*	Batch orbital shaker	Scigenics Biotech,	Yes
	pH meter	ELICO LI 127	Yes
	Deep freezer, refrigeration system and	Blue star	Yes

Signature of the Applicant

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List of Programme Advisory Committees

Chemical Sciences (3 PACs)

- i) Inorganic Chemistry
- ii) Organic Chemistry
- iii) Physical Chemistry

Earth & Atmospheric Sciences (2 PACs)

- i) Atmospheric Science
- ii) Earth Science
- iii) Himalayan Glaciology

Engineering Sciences (4 PACs)

- i) Chemical Engineering
- ii) Electrical, Electronics and Computer Engineering
- iii) Materials, Mining and Mineral Engineering
- iv) Mechanical & Manufacturing Engineering & Robotics
- v) Civil & Environmental Engineering

Life Sciences (4 PACs)

- i) Animal Sciences
- ii) Biophysics, Biochemistry and Molecular Biology
- iii) Health Sciences
- iv) Plant Sciences

Mathematical Science (1 PAC)

Physical Sciences (3 PACs)

- i) Condensed Matter Physics and Materials Science
- ii) Lasers, Optics, Atomic and Molecular Physics
- iii) Plasma, High Energy, Nuclear Physics, Astronomy & Astrophysics and Nonlinear dynamics

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AUDITED UTILISATION CERTIFICATE

1. Title of the Project/ Scheme: Development of Bioresia and its use in processing of waste plastics and waste aluminum as composite laminates

2. Name of the Institution: Sapthagiri college of Enginerring

3. Name of the Principal Investigator: Dr Ananda S

4. Funded Agency: Karnataka Urban infrastructure Development and Finance Corpation Ltd.,

5. Amount received during the financial year

i. Amount: 50,000

(Please give letter/order no and date)

ii. Letter/Order No:

KUIDFC/Funds/RES/117/2016-17/1796

iii. Datc: 12-09-2016

6. Total amount that was available for expenditure:

L.S. 50,000

(Excluding commitments) during the financial year

7. Balance amount available if any:

Nil

8. Unspent balance refunded, if any (please give details of cheque no etc.): Nil

12.

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UTILISATION CERTIFICATE FOR PROJECT

Order no/Letter Date	
Letter Dated: KUIDFC/Funds/RES/117/2016-17/1796	Amount
Total amount utilized	
	50,000

Certified that **Rs** 50,000 of grants-in-aid under (project) was released by Karnataka Urban infrastructure Development and Finance Corpation Ltd., in favor of **Dr Ananda S, Head and Prof Department of Biotechnology** Vide letter/ order 1.5 KUIDFC/Funds/RES/117/2016-17/1796 as stated above during the year 2016-2017. The above grant was sanctioned towards **project.** The sum of Rs 50,000 has been utilized for the purpose of which it was sanctioned and there is no remaining amount left at the end of the year. Expenditure incurred for the purpose for which the grant was sanctioned is verified with the vouchers produced before me.

Certified that I have satisfied myself that the grants in aid was sanctioned have been fulfilled and that I have exercised the following checks to see that the money was actually utilized for the purpose for which it was sanctioned.

Show

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14/5, Chikkasandra, Hesaraghatta Main Road, Bangalore - 560 057. KARNATAKA, Tel: 2837 2800 / 01 / 02 / 03, 2313 0583 Fax: 080-2837 2797, E-mail: principal@sapthagiri.edu.in Web: www.sapthagiri.edu.in



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Statement of Expenditure

Bill No	Particulars	Amount	
	Sample characterization	(Rs)	
1	PP Material Housing		
2	P? Matcrials	15867	
		7285	
3	Characterization Studies	5000	
4	Glass wares	5000	
5	Sox let Appartus	7000	
·	Stationary		
7	Travel	3000	
3	Preparation of project report (5)	5000	
	Grand total (B)	2000	
	count total (B)	50152	

Sign. are: Designation: Date, Place:

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CERTIFICATE

Certified that I have verified the disturbance of Rs 50,000, Fifty thousand towards project as mentioned above. We have exercised the verification of vouchers and supporting documents to see that the money was actually utilized for the purpose for which it was sanctioned.

Signature of Principal Investigator

Dept of Pio-Tech

Place: Bangaluru

Signature of the Principal

Sapthagiri College of Engineering 14/5, Chikkasandra, Hesaraghatta Main Road Bengaturu - 560 057

ENTONE PROPERTY OF THE PROPERT

Signath e of Chartered Accountant (Seal) (FRN and M.NO)

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KSCST PROJECTS

UTILIZATION CERTIFICATE

KSCST Student project program 40th series -2016-2017

Sl No	Lettered NO and Date	Amount	Certified that KSCST has provided partial financial				
1	7.1.03/SPP/1112	6,500/-	support of RS 36000/- towar				
2	7.1.03/SPP/1112	7,500/-	Biofuel and SPP student project program 38th series				
3	7.1.03/SPP/1112	10,000/-	Sum of Rs 36000/- only has been utilize for the purpose				
4	7.1.03/SPP/1112	12,000/-	Biofuel and SPP student pro program for which it s sanction				

Certified that I have satisfied myself that condition on which the grant in aid sanctioned has been duly/are be fulfilled and that I have excise the following check to see that the money was actually utilized for the purpose for which it was sanctioned.

Kinds of check exercised

- 1. Cash book
- 2. Vouchers

Sapthagiri College of Engineering Chikkasandra, Hesaraghatta Road

Sapiliagini College of Engineer 14/5, Chikkasandra, Hesaraghatta Main Road, Bangalore 560 057. KARNATAKA,

Tel: 2837 2800 / 01 /02 / 03, 2313 0583 Fax: 080-2837 2797, E-mail: principal@sapthagiri.edu.in

Web: www.sapthagiri.edu.in



SAPTHAGIRI COLLEGE OF ENGINEERING

(Affiliated to Visveswaraya Technological University, Belgam & Approved by AICTE - New Delhi)

Sl. No	Project proposal ref no	Title of the project	Dept./Guide	Amount Sanction by KSCST	Amount utilized by the college	Balance if any to be refunded to KSCST
1	40S_B_0183	Isolation & identification of Micro labs for absorption and conversion of ammonia, nitrates and nitrogen using Aquaponics system	BT/ Prof. Saranya D / Prof. Ananda H V/ Prof. Blessy Baby Mathew	6,500/-	6,500/-	0
2	40S_B_2312	Forest Monitoring System based on GPRS and powered by iot	EC/ Prof. Suma V Shetty	7,500/-	7,500/-	0
3	40S_B_049	Performance and emission analysis of single cylinder si engine varying ethanol blends with petrol	ME/ Prof. Raghuthama Rao	10,000/-	10,000/-	0
4	40S_B_064	Reduction of pollution levels in the atmosphere by the use of methanol blended petrol fuel in automobile IC engine and study of its effects on the performance of the engine	ME/ Prof. Raghuthama Rao	12,000	12,000	0

Signature of the Principal with seal of in Signature of Auditor with seal

Date: giri College of Englate Road

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